

1. 适用范围 / SCOPE

此份规格书仅涵盖1206F0.375~0.75A产品.

This specification covers 1206F0.375~0.75A devices, which is Chip Fuse.

2. 产品名称及编码 / TYPE NUMBER & PART NUMBER

2-1 产品名称/ TYPE NUMBER

1206F	*A	*V
(1)	(2)	(3)

(1) 系列号: 1206F (尺寸:1206 = 0.12×0.06; 熔断特性: F = 快断)

Series Number: 1206F (Size: 1206 = 0.12×0.06; Melting characteristic: F = Fast Acting)

(2) 额定电流: (例如:0.5A=0.5 安培;0.375A=0.375 安培)

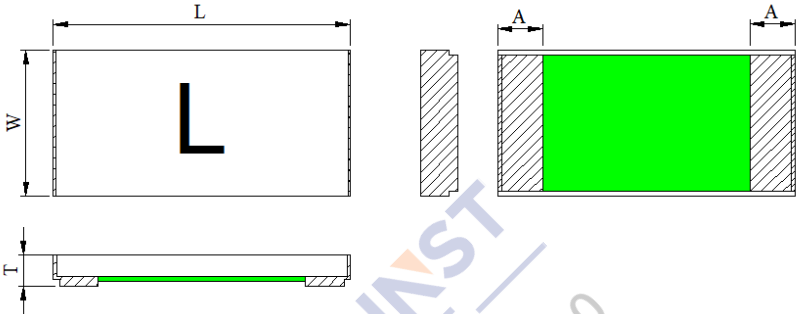
Rating Current : (Ex. :0.5A = 0.5 Ampere;0.375A = 0.375 Ampere)

(3) 额定电压: (例如:125V=125 伏特)

Rating Voltage : (Ex. :125V = 125 Volt)

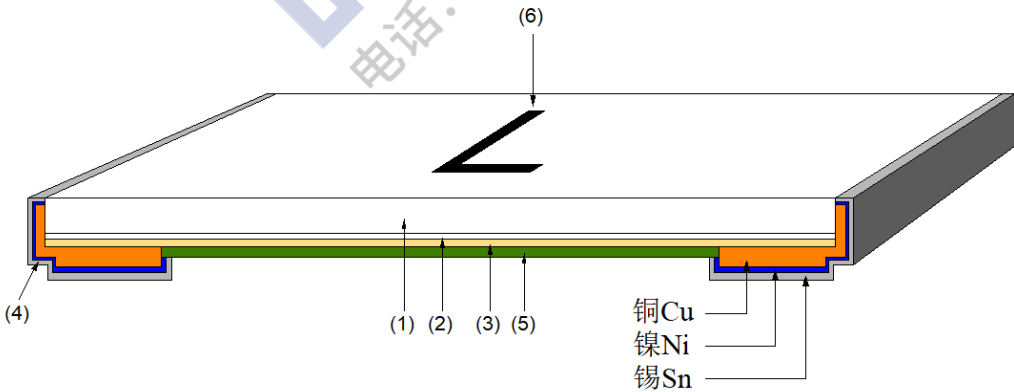
3. 产品尺寸和结构 / SIZE AND STRUCTURE

3-1 尺寸 (单位: mm) / SIZE (Unit: mm)



型号 / Type number	W	L	T	A
1206F *A *V	1.60±0.20	3.20±0.20	0.60±0.15	0.58±0.20

3-2 产品结构及使用材料说明 / STRUCTURE & MATERIAL



编号 No.	元件 Component	材质 Material	数量 Quantity
(1)	基板 Substrate	氧化铝陶瓷 Alumina Ceramic	1
(2)	粘着层 Adhesion layer	环氧树脂 Epoxy	1
(3)	熔丝本体 Fuse element	铜合金/锡 Cu Alloy / Sn	1
(4)	端电极 Terminal electrode	铜/镍/锡 Cu / Ni / Sn	2
(5)	保护防焊层 Protective coating	防火级环氧树脂 Flame-retardant epoxy	1

(6)	文印防焊层 Marking coating	防火级环氧树脂 Flame-retardant epoxy	1
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4. 基本信息/ ORDERING INFORMATION

● approved ○ pending

型号 Type Number	标示 Marking	额定电流 Rated Current	额定电压 Rated Voltage	阻值 Nominal Resistance	I ² t Nominal Melting I ² t (min.)	安规认证 Safety Approval
		(ADC)	(VDC)	(Ω)	(A ² s)	
1206F 0.375A 125V	K	0.375	125	1.430	0.0078	○
1206F 0.5A 125V	L	0.5	125	0.790	0.012	●
1206F 0.63A 125V	<u>M</u>	0.63	125	0.505	0.025	●
1206F 0.75A 125V	<u>M1</u>	0.75	125	0.390	0.036	●

说明/Notes :

a. “一般电阻值” 是在通以小于额定电流的10%的弱电流条件下量测的阻抗.

Nominal Resistance measured with <10% rated current ;

b. “一般 I²t ” 是指自通电至作动时间为 1ms 的过程所对应的 I²t.

Nominal Melting I²t measured at 1 m sec opening time ;

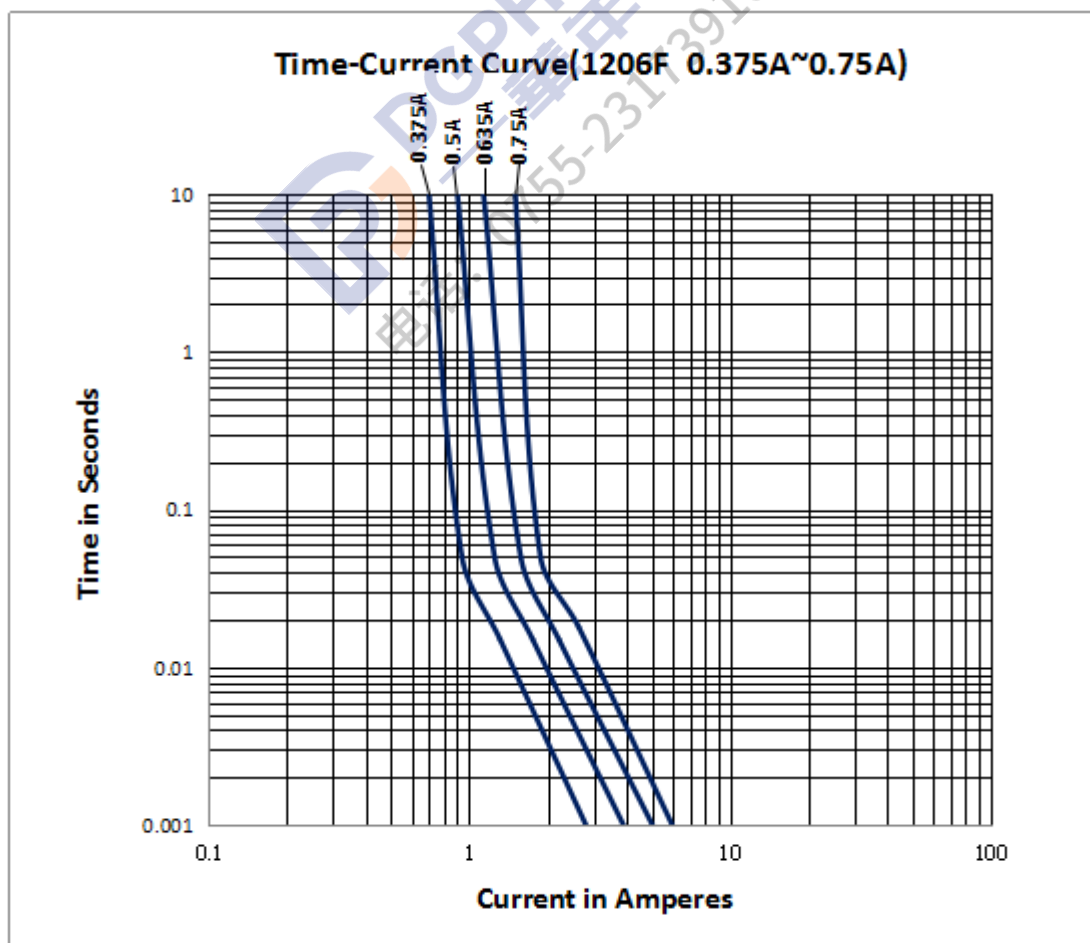
5. 电气特性 / ELECTRICAL CHARACTERISTICS

5-1 时间-电流特性/ Pre-Arcing Time-Current Characteristics (limits)

额定电流 RATED CURRENT	1.0I _n	2.5I _n	3.5I _n
0.375~0.75A	4hrs min.	5sec max.	1sec max.

I_n : 25℃下额定电流 / Rating Current at 25℃

时间-电流特性曲线 / Time-Current Curve:



5-2 分断能力 / Breaking Capacity

额定电流 RATED CURRENT	分断能力 BREAKING CAPACITY
0.375~0.75A	V = 24,32,63,125V DC ; I=50A

6. 产品特性及信赖性测试规范/PRODUCT CHARACTERISTICS AND RELIABILITY TEST STANDARD

序号 No.	项目 Item	内容 Contain	判定标准 Criteria
1	时间/电流特性 Time/current characteristics	分别通以1.0In、2.5In、3.5In电流，得出相对应的时间 I=1.0In、2.5In、3.5In and measure the value of time individually by meter ,	各电流条件下的时间参数符合规定值 Value of time measured in different currents is within spec. UL248-1/-14
2	分断能力测试 Breaking capacity	V = 24,32,63,125V DC ; I=50A	没有持续电弧、燃烧、爆炸现象 No a permanent arcing, ignition, bursting UL248-1/-14
3	可焊性 Solder ability	熔锡温度245°C±5°C，浸锡时间5s±0.5s，浸入深度从基座面起2.0mm±0.5mm，放在20X的放大镜下检查 Temperature =245°C±5°C, t=5s±0.5s, magnifier : 20X	锡覆盖率≥95% Cover ≥95% MIL-STD-202 Method 208
4	抗焊性测试 Soldering heat resistance	熔锡温度/ T =260°C±5°C, 浸锡时间/ t =10±1s Temperature :260±5°C, t=10±1s	外观无裂纹和损伤，前后阻值偏差小于或等于±15%；文印清晰可辨 No crack and damage, ΔR<15% Marking is easily legible MIL-STD-202, Method 210F, Condition K
5	冷热冲击 Thermal Shock	-65°C,放置时间为15min,→25°C,放置时间为5min→125°C放置时间15min 循环次数为100个 -65°C(15min)~25°C(5min)~ +125°C 3(15min) ; 100 cycles	外观无裂纹和损伤，前后阻值偏差<±10% No crack and damage, ΔR<10% MIL-STD-202, Method 107G conditionB-

7. 环境特性 / ENVIRONMENTAL CHARACTERISTIC

7-1 操作温度范围: -55℃ ~ 150℃ / Operating Temperature:-55℃ ~ 150℃

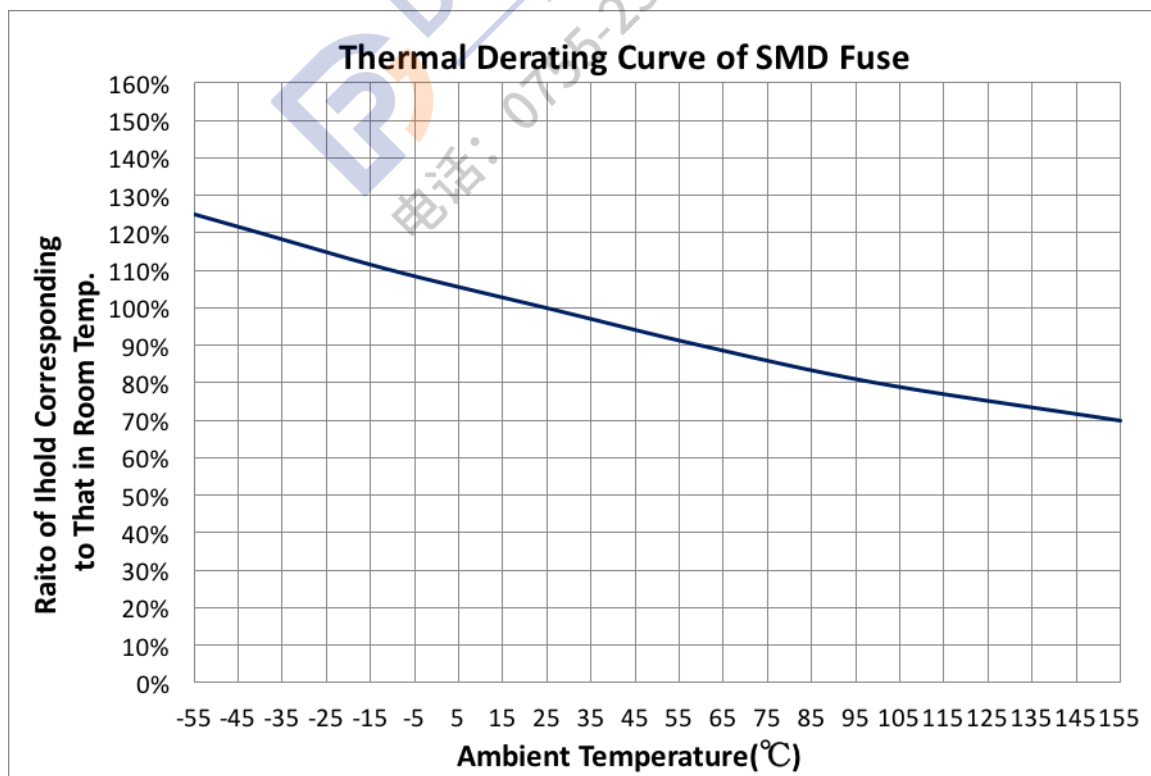
若贵司操作环境温度超出 $25 \pm 5^\circ\text{C}$ 范围，在选用保险丝规格时，需考虑操作环境温度对保险丝的影响。请参照：温度-电流曲线图。

When choosing the fuse' s specification, if the operating environmental temperature beyond the

scope from $20 \sim 30^\circ\text{C}$, you should consider the environmental temperature' s affection to fuses.

please refer:

Temperature-Current curve:



7-2 存储条件 / Storage Conditions

在温度 $10^\circ\text{C} \sim 40^\circ\text{C}$ 、相对湿度 $\leq 75\%$ 的密闭条件下可存放2 年。

Under airtight in temperature $10^\circ\text{C} \sim 40^\circ\text{C}$ 、relative humidity $\leq 75\%$ can store 2 years.

在温度 $10^\circ\text{C} \sim 40^\circ\text{C}$ 、相对湿度为95%的非露天下最多可存放30 天。

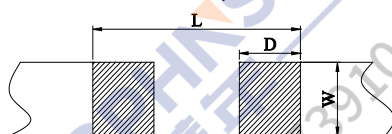
Without dew in temperature $10^\circ\text{C} \sim 40^\circ\text{C}$ 、relative humidity be 95% maximum value for 30days.

8. 焊垫尺寸及焊接条件 / SOLDER PAD SIZE AND WELDING CONDITIONS

8-1 焊垫尺寸建议 / Recommended Size of the Pad.

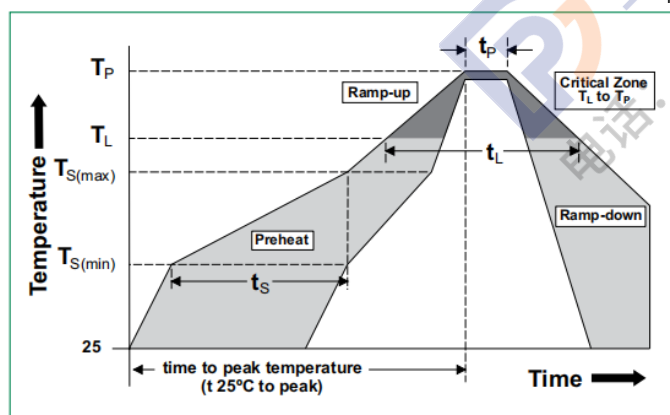
L	W	D	t
4.05mm	2.40mm	1.25mm	$\geq 35\mu\text{m}$

t : 组件焊垫金属层厚度 (min.) / t : Thickness of pad metal (min.)



8-2 建议客户焊接参数 / Recommended Customer Soldering Parameters

8-2-1回流焊温度曲线 / Solder reflow Temperature condition



Reflow Condition		Pb – Free assembly
Pre Heat	- Temperature Min ($T_{s(min)}$)	150°C
	- Temperature Max ($T_{s(max)}$)	200°C
	- Time (Min to Max) (t_s)	60 – 120 secs
Average ramp up rate (Liquidus Temp (T_L) to peak		5°C/second max
$T_{s(max)}$ to T_L - Ramp-up Rate		5°C/second max
Reflow	- Temperature (T_L) (Liquidus)	217°C
	- Temperature (t_L)	60 – 150 seconds
Peak Temperature (T_P)		250 ± 5 °C
Time within 5°C of actual peak Temperature (t_P)		20 – 40 seconds
Ramp-down Rate		5°C/second max
Time 25°C to peak Temperature (T_P)		8 minutes Max.
Do not exceed		260°C

8-2-2 允许烙铁焊接条件(热风设备) / Rework temperature (hot air equipment) : 350°C, 3~5seconds

8-2-3 焊接方法建议 / Recommended Reflow Methods

焊接热源方式可用红外线, 热蒸气, 热风

IR, vapor phase oven, hot air oven.

如果焊锡温度超过允许最高温度, 则产品本身会有功能损坏的疑虑

If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.

9. 批量生产出货测试项目 / LOT ACCEPTANCE TEST REQUIREMENTS**9-1 外观 / Visual**

方法：利用放大镜进行检查

Procedure: Visual

标准：不能有脏污、不洁、文印错误、破损等

Acceptance Criteria: No parts are outstandingly stained.

9-2 尺寸 / Dimensions

方法：使用合适且经校正的标尺

Procedure: As appropriate, calipers, micrometers, optical comparator, or approved gages.

标准：尺寸均在标准范围内

Acceptance Criteria: No parts outside specific dimensions.

9-3 时间-电流特性 / Time-Current Characteristics

方法：测试电流 $I=1.0I_n$; $2.5I_n$; $3.5I_n$,量测出个别电流下的对应时间

Procedure : $I=1.0I_n$; $2.5I_n$; $3.5I_n$ and measure the value of time individually by meter at 25°C

标准：对应时间值均在标准范围内

Acceptance Criteria: All parts must within the specific .

9-4 分断能力 / Breaking Capacity

方法：测试电压\电流为 $V = 24,32,63,125\text{V/DC}$; $I=50\text{A}$, 利用此条件冲击组件

Procedure: $V = 24,32,63,125\text{VDC}$; $I=50\text{A}$

标准：组件不发生持续电弧燃烧及爆裂

Acceptance Criteria: No permanent arcing, ignition, bursting

10. 安全认证及编号 / STANDARDS AND APPROVALS

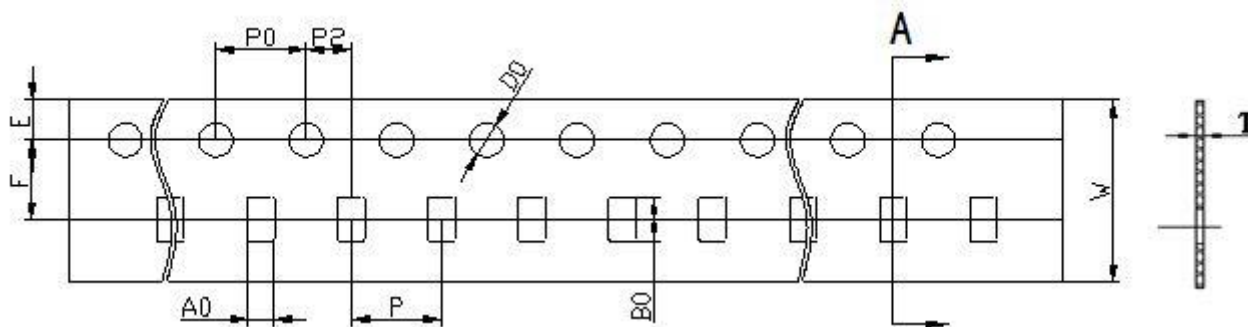
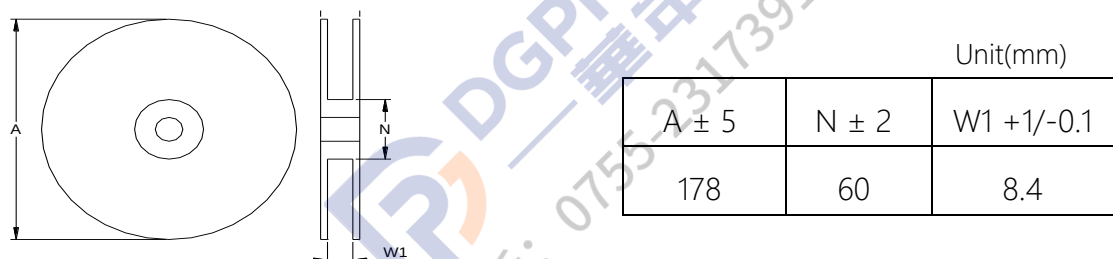
E56092

11. 包装讯息 / PACKING INFORMATION

11-1 包装数量、重量 / QUANTITY & WEIGHT

编码 Part Number	数量 (pcs) Quantity(pcs)	重量(g) Weight(g)
1206F *A *V	5,000	140±20

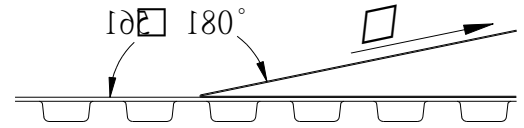
11-2 卷轮规格 / Reel & Tape specifications



11-3 密封胶膜剥离强度要求 / Peeling Strength of Seal Tape

F = 剥离强度 : 0.1 – 1.0N (10 - 100gf)

F = Peeling Strength: 0.1 – 1.0N (10 - 100gf)



12.其他 / OTHERS

12-1 如果在使用中有超出本规格书的要求，必须经由双方协商确认.

In the event that an impropriety is found beyond this specification ,it shall be fixed by mutual agreement between the parties.

12-2 如果本规格书有不适当的情况，必须通过双方协商并由本公司修改.

In the event that an impropriety is found in this specification, Suzhou Walter Electronic Co., Ltd. shall amend it by mutual agreement between the parties.



UL iQ for Fuses



Fuses

E56092

Guide Information

SUZHOU WALTER ELECTRONIC CO LTD

Fenhu Technic Development Zone, Wujiang Jiangsu 215211 CN

F93, 1206F

Supplemental micro fuses

<u>Size</u> <u>mm(in)</u>	<u>Amps</u> <u>(A)</u>	<u>Volts</u> <u>(V)</u>	<u>Interrupting</u> <u>Rating (A)</u>
3.2 x 1.6 x 0.6 (0.13 x 0.06 x 0.02)	0.5 - 0.8	125Vdc	50
	1 - 10	63Vdc	50
	1 - 10	24Vdc	50
	1 - 10	32Vdc	50
	0.5 - 0.8	24Vdc	50
	0.5 - 0.8	32Vdc	50
	0.5 - 0.8	63Vdc	50

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